

# 113 學年度四技二專統一入學測驗 英文 試題

## 一、選擇題(第 1 至 42 題，每題 2 分，共 84 分)

I. 字彙題：第 1 至 7 題，每題均有一空格字詞，請選擇最適合的答案，以完成該英文句子。第 8 至 10 題，每題均有一個劃底線的字詞，請在四個選項中，選擇一個與劃底線的字詞意義最接近的答案。

- Johnny is wearing a very \_\_\_\_\_ hat that looks different from those of other people.  
(A)common (B)general (C)regular (D)special
- Loud noises can make it hard for me to \_\_\_\_\_, so I always find a quiet place to study with full attention.  
(A)bend (B)focus (C)panic (D)wander
- Here is a helpful \_\_\_\_\_ for cooking chicken soup: add a little salt. It will make the soup tasty.  
(A)lip (B)gap (C)tip (D)nap
- My grandpa sleeps at \_\_\_\_\_ the same time every day. He goes to bed at about 9 pm.  
(A)briefly (B)fluently (C)gently (D)roughly
- Being friendly with your roommates can help you stay away from \_\_\_\_\_ with them.  
(A)dialogues (B)conflicts (C)personality (D)relationship
- Jack is a very \_\_\_\_\_ person. He will never change his decisions no matter how hard you try to persuade him.  
(A)easy-going (B)democratic (C)obedient (D)stubborn
- Kuo, Hsing-chun (郭婷淳) won a gold medal in the 2020 Tokyo Olympics. I \_\_\_\_\_ her a lot and want to be like her one day.  
(A)admire (B)frighten (C)impress (D)suspect
- Though she hurt her arm last week, Amy could still play the violin as skillfully as before.  
(A)casually (B)cruelly (C)smoothly (D)strictly
- May has to conquer her fear of flying if she wants to travel by airplane.  
(A)beat (B)hunt (C)recover (D)select

10. It is against the law for drivers not to stop at the crosswalk and allow walkers to cross first. If drivers do so, they will be fined.  
(A)illegal (B)national (C)political (D)unusual

II. 對話題：第 11 至 20 題，請依對話內容選出一個最適合的答案，使其成為有意義的對話。

11. Customer : I'd like to have one oyster omelette and fried noodles, please.  
Stall owner : Ok. Your order will be ready in five minutes.  
Customer : I can't use chopsticks. Can I have a fork, please?  
Stall owner : \_\_\_\_\_  
Customer : Thank you.  
(A)You're very welcome. (B)Of course, here you go.  
(C)Oyster is also delicious. (D)Sure, we have instant noodles.
12. Tina : An old friend is coming to visit me tomorrow. I haven't seen him for ten years.  
Mike : An old friend? \_\_\_\_\_  
Tina : He wants to tell me something about his girlfriend. They broke up!  
Mike : Sorry for him.  
(A)How old is he? (B)Why is he coming?  
(C)When will you see him? (D)Who was he looking for?
13. Mrs. Chen : I heard that the new neighbors moved in yesterday.  
Mr. Chen : \_\_\_\_\_  
Mrs. Chen : No, not yet. What do they look like?  
Mr. Chen : The lady is tall and thin and the man is kind of chubby.  
(A)I'm glad I just met them. (B)The neighbors have two cats.  
(C)They ran a small business here. (D)I thought you've met them already.
14. Adam : We all know that the Wright brothers (萊特兄弟) flew the first airplane in 1903. But do you know which one of them flew the airplane?  
Jacky : The older brother did.  
Adam : I'm surprised you know that. OK. \_\_\_\_\_  
Jacky : Only about 12 seconds.  
Adam : Wow, you really know a lot!  
(A)How long was the flight?  
(B)How old was his brother?  
(C)How many times had he tried before?  
(D)How far did the airplane actually fly?

15. Amy : Did you finish your report for the Performing Arts class?  
Janet : Yes. \_\_\_\_\_  
Amy : Like what?  
Janet : For example, women were not allowed to act on stage in the past.  
Amy : That was really unfair, wasn't it?  
(A) But I haven't given it to Professor Johnson.  
(B) And I've read many books about famous artists.  
(C) But I'm not sure if my mom allows me to act on stage.  
(D) And I've gathered a lot of information about the theater.
16. Rita : Why did you apply for this position?  
Ben : I'd like to work for a large company. Your company is the perfect fit for me.  
Rita : In this position, you'll have to lead a small team. How have you shown leadership at your other jobs?  
Ben : \_\_\_\_\_  
Rita : That's good.  
(A) I worked for my team leader in the past ten years.  
(B) I'd like to apply for a perfect job in a smaller team.  
(C) From now on, I'll lead a team in this large company.  
(D) At my current position, I manage a team of ten workers.
17. Sue : How's the project going?  
Eric : It's going well.  
Sue : Oh, good. \_\_\_\_\_  
Eric : They are great, and they have a lot of creative ideas.  
Sue : I'm happy to hear that.  
(A) But who is not feeling well?  
(B) But how did they come to the office?  
(C) And what are the new colleagues like?  
(D) And when will the project be created?

18. Jason : Where are you? The presentation is about to begin.  
Susan : I'm almost there. The traffic is terrible this morning.  
Jason : \_\_\_\_\_  
Susan : Yes, please. You can make a start, and I can handle the rest of the slides myself.  
(A) Do you want me to cancel the presentation?  
(B) Would you like me to order snacks and drinks?  
(C) Do you want me to introduce the first few pages?  
(D) Would you like me to turn off the audio equipment?
19. Student : Sir, we are raising money to help save the rainforest. Would you like to donate some money?  
Man : Are you kidding? \_\_\_\_\_ It doesn't affect me!  
Student : Well, sir, rainforests are very important to us. Many things we use are made from rainforest plants, such as the clothes we wear.  
Man : Oh, I see. Young man, I'll donate NT\$500.  
(A) I'll never save the rain!  
(B) I won't take your money.  
(C) What is your favorite clothing style?  
(D) Why do I have to save the rainforest?
20. Jack : I got a text message from the hotel. They ask us to click on a link to confirm our reservation.  
Lucy : \_\_\_\_\_ This message seems strange.  
Jack : But could it be a new policy? I'm afraid our reservation would be cancelled.  
Lucy : Let me call the hotel. It's better to be safe than sorry.  
(A) Hey, don't do that. (B) Just click on it now.  
(C) Absolutely, go ahead. (D) It's a standard procedure.

A Leader

III.綜合測驗：以下兩篇短文，共有 8 個空格，為第 21 至 28 題，每題有四個選項，請依各篇短文文意，選出一個最適合該空格的答案。

▲下篇短文共有 4 個空格，為第 21－24 題，請依短文文意，選出一個最適合該空格的答案。

Living on Orchid Island, the Yami (Tao) people are able to keep their traditions going. The best-known tradition is the "flying fish season" of spring and summer. Flying fish 21. as a gift from heaven. During the festival period, the local people have to be very careful of their actions and words in order not to break with traditions. 22. the years, hundreds and thousands of tourists have visited Orchid Island every flying fish season. Many tourists have shown a lack of respect for local customs. Therefore, residents keep reminding tourists to avoid 23. One thing tourists should not do is touching the fishing boats when taking pictures. Traditionally, Yami (Tao) women and outsiders are not allowed to touch the fishing boats. 24. thing tourists should not do is entering the backyard of houses where local residents dry their flying fish. Acts of disrespect, according to local fishermen, would bring bad luck. Tourists should remember not to disturb normal life on the island.

21. (A)regard (B)regarded (C)are regarded (D)are regarding  
22. (A)About (B)Below (C)Over (D)Without  
23. (A)good manners (B)rude behaviors  
(C)spending money (D)showing consideration  
24. (A)Another (B)Other (C)Any other (D)No other

▲下篇短文共有 4 個空格，為第 25－28 題，請依短文文意，選出一個最適合該空格的答案。

The 3D printer is a machine that can create three-dimensional solid objects. In the printing process, the printer adds layers upon layers of materials until a solid object is completed. 25. 3D printers only made small, simple plastic objects. But now, 3D printer technology can help house builders know the exact amount of materials they need even before they start construction. Therefore, building 3D printed homes requires fewer resources and produces 26. waste than the traditional way.

The 3D printer can improve the quality of the objects they create by using artificial intelligence (AI). One of the most exciting applications of AI in 3D printing 27. generative design. Generative design is a computer-aided design technique that uses AI to improve the design process. It helps create lighter and stronger structures. This is because AI can find the best way to reduce the weight of a structure 28. increasing its

strength. In this way, better buildings can be created.

25. (A)Finally (B)Soon (C)At first (D)In summary  
26. (A)last (B)less (C)least (D)little  
27. (A)is (B)are (C)has (D)have  
28. (A)nor (B)since (C)unless (D)while

IV. 閱讀測驗：以下有五篇短文，共有 14 個題目，為第 29 至 42 題，請於閱讀短文後，選出最適當的答案。

▲根據以下圖表，回答第 29—30 題

Answer the questions based on the following timetable.

Timetable								
Train No.	Operation Day	Taichung	Miaoli	Hsinchu	Taoyuan	Banqiao	Taipei	Nangang
1510	Mon ~ Fri	07:12	07:31	07:45	07:58	08:10	08:21	08:30
802	Daily	07:25	07:45	07:58	08:10	08:22	08:32	08:40
1202	Mon ~ Fri	07:21	—	—	—	—	08:07	08:15
1602	Mon ~ Fri	07:40	—	08:05	08:18	08:31	08:42	08:50
1302	Mon ~ Fri	07:53	—	—	08:27	—	08:47	08:55
204	Daily	07:48	—	—	—	08:27	08:37	08:45
606	Sat	08:00	—	08:25	08:38	08:51	09:02	09:10


29. Which of the following is **NOT** true about the timetable?  
(A) Train No. 802 operates every day of the week from Monday to Sunday.  
(B) Train No. 1510 takes longer to get from Taichung to Taipei than Train No. 1202.  
(C) If Mr. Sakula takes Train No. 606 on Saturday, he will arrive at Taoyuan at 08:30.  
(D) From Taichung to Nangang, Train No. 204 will make a stop at Banqiao and Taipei.
30. Maria is planning to take a train from Taichung to Taipei this Saturday morning. On the way, Denny will join her on the train at Hsinchu. They will be meeting Mr. Lee at Taipei station at 08:50. Which train is her best choice?  
(A) No. 802 (B) No. 1202 (C) No. 1602 (D) No. 606



▲根據以下圖表，回答第 31－32 題

After the 2022 Asian Games, Minhua, Yating, and Fuhao are motivated to join the University Student Sports Clubs. Answer the questions based on the poster below.

CLUB	HOW TO PLAY	PRACTICE TIME
<b>Badminton</b>	Two or four people hit a shuttlecock over a high net.	Evening on Fridays
<b>Basketball</b>	Two teams score points by throwing a large ball through an open net.	Evening on Tuesdays and Saturdays
<b>Cycling</b>	An individual rides a bicycle.	Morning on Thursdays
<b>Rugby</b>	Two teams score points by carrying an oval ball across a particular line.	Evening on Saturdays
<b>Swimming</b>	An individual moves through water by moving the body.	Evening on Mondays
<b>Weightlifting</b>	An individual lifts heavy objects as a sport.	Evening on Tuesdays and Fridays



31. Minhua and Yating are interested in playing a team sport, which clubs are they likely to join?
- (A) Basketball and weightlifting                      (B) Badminton and cycling  
 (C) Swimming and badminton                        (D) Rugby and basketball
32. Fuhao works in the evening on Mondays and Tuesdays. Which clubs is he likely to join?
- (A) Badminton, Cycling, Rugby                      (B) Basketball, Swimming, Weightlifting  
 (C) Rugby, Weightlifting, Swimming                (D) Cycling, Basketball, Badminton

ALeader

▲根據以下圖表，回答第 33—35 題

Lina is planning a trip and comparing two hotels in a tourist spot. Answer the questions based on the information below.

	<i><b>Cruise Hotel</b></i>	<i><b>Universe Hotel</b></i>
<b>Facilities</b>	Fitness center Indoor car parking Restaurants	Business center Outdoor pool Gift shop
<b>Services</b>	Free airport shuttle Laundry service Free Wi-Fi	24-hour room service Free Wi-Fi Car rental service
<b>Distance from tourist attractions</b>	Sunset Beach ( 1 km ) Theme Park ( 6 km ) Art Museum ( 8 km )	Art Museum ( 2 km ) Theme Park ( 16 km ) Sunset Beach ( 20 km )
<b>Room rates</b>	Single: NT\$ 2,700 Double: NT\$ 3,600 Triple: NT\$ 5,200	Single: NT\$ 1,800 Double: NT\$ 2,400 Triple: NT\$ 3,500

33. Which facility or service is provided by both hotels?  
 (A)Outdoor pool (B)Business center (C)Free Wi-Fi (D)Laundry service
34. How far does Lina have to drive to the Theme Park if she stays in the hotel closer to it?  
 (A)2 km (B)6 km (C)8 km (D)16 km
35. Which of the following is true?  
 (A)If Lina likes to use the fitness center, she should choose Universe Hotel.  
 (B)If Lina likes to swim in the pool, she should choose Universe Hotel.  
 (C)Lina will have to pay NT\$1,800 for a single room in Cruise Hotel.  
 (D)Lina is able to use room service anytime in Cruise Hotel.

▲閱讀下文，回答第 36—38 題

Jensen Huang (黃仁勳) is the chief executive of NVIDIA, a leading company that makes chips used in artificial intelligence (AI). In 2023, Huang was listed among the 100 most influential people in AI. An inspiration to many, Huang encourages young people to seize the opportunities that AI will present. Meanwhile, he reminds them to take a positive attitude towards challenges.

In a speech to university graduates in Taiwan last year, Huang shared two important lessons he has learned in the past three decades. The first lesson is not to be discouraged by failure. In 1996, his company nearly closed down due to rapid changes in the industry. They



soon realized that they had made a mistake, and Huang humbly asked a major customer for help. With the customer's support, the company moved on to invent the chip that led to their future success. Huang's advice is to always honestly face your mistakes and seek help.

The second lesson is to keep going despite difficulties. In 2007, the company made an expensive investment on product improvements. The new products were not selling well for many years until they started being used for machine learning. The experience taught Huang and his colleagues to handle the pain and suffering needed to achieve their vision. Their continued efforts help build NVIDIA into a global leader in AI technologies.

Huang's life story is also about **pushing oneself to do better**. Born in Taiwan, Huang moved to the United States at the age of nine. He later earned two engineering degrees before working for two chip companies. In 1993, on his 30th birthday, he and two friends founded NVIDIA. Today, Huang often advises students to live a life of purpose, and to run, not walk, towards their goals.

36. What is the main idea of this passage?
- (A)How to come up with a speech                      (B)How to succeed in chip making  
(C)How to seize opportunities in AI                (D)How to deal with difficult situations
37. According to the passage, which is **NOT** an example of "**pushing oneself to do better**"?
- (A)Working for chip companies  
(B)Reaching the age of 30 in 1993  
(C)Earning two engineering degrees  
(D)Founding NVIDIA with two friends
38. Based on the passage, arrange the following events in the order in which they happened.
- a. New products made profits when they were used for machine learning.  
b. Huang's company almost shut down because of challenges in the industry.  
c. Huang became one of the most 100 influential people in artificial intelligence.  
d. The company admitted their mistake and obtained help to develop a product.
- (A)b→a→c→d            (B)b→d→a→c            (C)c→d→b→a            (D)c→a→d→b

▲閱讀下文，回答第 39—42 題

On October 9, 2023, Triton, the first weather satellite made in Taiwan successfully entered space. It is also the fourth satellite in the world to use GNSS-R instrument to collect weather data. Its purpose is to help us predict the weather more accurately.

This satellite is named after Triton, an ancient Greek god of the sea. The sea god commands the wind and waves. The satellite Triton is able to gather such data as wave heights and sea wind speeds. Triton uses a technique that collects signals **reflected** from the Earth's surface. It carries GNSS-R instrument to receive signals which are sent back from sea surfaces. The calmer the sea, the stronger the signal, indicating weaker winds. This information is valuable as wind speed data is not easy to collect. Such information improves the prediction of typhoon strengths and movements. Triton observes weather changes mainly in the Atlantic Ocean, Indian Ocean, and central Pacific Ocean.

Triton, started in 2014, is the fruitful cooperation between Taiwan Space Agency (TASA) and local companies. TASA developed GNSS-R instrument and key components such as the Onboard Computer and GPS Receiver. More than 20 local research groups and manufacturers participated in developing the ground station equipment. The satellite is 82% developed and produced in Taiwan.

Now that Triton is in space, we can expect it to provide more accurate information and support disaster prevention. The success of Triton contributes to global weather forecasting. It is also an important step forward for Taiwan's space engineering.

Triton : 獵風者氣象衛星

TASA : Taiwan Space Agency 國家太空中心

GNSS-R : Global Navigation Satellite System-Reflectometry 全球導航衛星系統  
反射訊號接收儀

39. What is the passage mainly about?
- (A)Challenges of space engineering in Taiwan  
(B)The description of the Greek sea god Triton  
(C)Differences in weather forecasting techniques  
(D)The introduction of a weather satellite in Taiwan
40. Which is closest in meaning to "**reflected**" in the second paragraph?
- (A)looked into      (B)made of      (C)sent back      (D)named after

41. According to the passage, which of the following is true?  
(A) Triton started to collect wind speed data before 2014.  
(B) All of Triton was developed and produced in Taiwan.  
(C) Triton shows the improvement in Taiwan's space skills.  
(D) Fewer than 20 local companies worked on the Triton project.
42. Which of the following can be inferred from the passage about the contribution of Triton?  
(A) It helps reduce damage caused by bad weather.  
(B) It improves the speed and strength of typhoons.  
(C) It connects the Atlantic Ocean and Indian Ocean.  
(D) It measures the heights of satellites from sea surfaces.

**二、非選擇題(第 I 題，每格 2 分，共 4 分；第 II 題 6 分；第 III 題 6 分；共 16 分)**

**I. 填充**

說明：

- ▲請依據中文提示，將試題內空格①、②答案之完整單字(含提示之字首)，分別作答於答案卷之作答欄①、②之指定範圍內以完成句子。
- ▲請勿抄題，每格限填一字，超過一字者視為錯誤，不予計分。

1. 你比較喜歡用現金付款或是電子錢包？

Would you p ① to pay by cash or with an electronic w ② ?

**II. 句子重組**

說明：

- ▲請將題中 5 段提示字詞重組成一完整句子，並於句尾加上適當標點符號。
- ▲請將重組後的句子寫在答案卷之「非選擇題作答區」指定範圍內，答案中不能增減字詞或修改變化字詞，請勿抄題。

2. work on / to see that / It is good / solving pollution problems / more people

**III. 中譯英**

說明：

- ▲請將以下中文句子譯成正確、通順、達意的英文，並將答案寫在「非選擇題作答區」之指定範圍內，請勿抄題。

3. 一些專家說今年將比去年更熱更潮濕。

英文－【解答】

- 1.(D) 2.(B) 3.(C) 4.(D) 5.(B) 6.(D) 7.(A) 8.(C) 9.(A) 10.(A)  
11.(B) 12.(B) 13.(D) 14.(A) 15.(D) 16.(D) 17.(C) 18.(C) 19.(D) 20.(A)  
21.(C) 22.(C) 23.(B) 24.(A) 25.(C) 26.(B) 27.(A) 28.(D) 29.(C) 30.(A)  
31.(D) 32.(A) 33.(C) 34.(B) 35.(B) 36.(D) 37.(B) 38.(B) 39.(D) 40.(C)  
41.(C) 42.(A)



# 113 學年度四技二專統一入學測驗

## 英文 試題詳解

- 1.(D) 2.(B) 3.(C) 4.(D) 5.(B) 6.(D) 7.(A) 8.(C) 9.(A) 10.(A)  
11.(B) 12.(B) 13.(D) 14.(A) 15.(D) 16.(D) 17.(C) 18.(C) 19.(D) 20.(A)  
21.(C) 22.(C) 23.(B) 24.(A) 25.(C) 26.(B) 27.(A) 28.(D) 29.(C) 30.(A)  
31.(D) 32.(A) 33.(C) 34.(B) 35.(B) 36.(D) 37.(B) 38.(B) 39.(D) 40.(C)  
41.(C) 42.(A)

### 一、選擇題

- Johnny 正戴著一頂和其他人看起來不一樣的\_\_\_\_\_帽子。  
(A)常見的 (B)一般的  
(C)規則的；定期的 (D)特別的
- 巨大的噪音使我很難\_\_\_\_\_，所以我總是要找個安靜的地方來專心唸書。  
(A)彎曲 (B)專注 (C)恐慌 (D)徘徊
- 這裡有一個煮雞湯有幫助的\_\_\_\_\_：加一些鹽，它將使湯味美。  
(A)唇 (B)差距；分歧 (C)要訣；小費 (D)小睡；打盹
- 我祖父\_\_\_\_\_每天相同時間睡覺。他大約晚上 9 點上床睡覺。  
(A)簡短地 (B)流利地 (C)溫柔地 (D)約略地
- 對你的室友們友善能幫你避免與他們\_\_\_\_\_。  
(A)對話 (B)衝突 (C)個性 (D)關係
- Jack 是個非常\_\_\_\_\_人。無論你多麼努力地設法說服他，他將不會改變他的決定。  
(A)隨和的 (B)民主的 (C)順從的 (D)固執的
- 郭婞淳在 2020 年東京奧運贏得金牌。我非常\_\_\_\_\_她並想要有一天跟她一樣。  
(A)欽佩 (B)使害怕 (C)使印象深刻 (D)懷疑
- 雖然她上週傷到手臂，Amy 仍然能和以往一樣，熟練地拉小提琴。  
(A)隨意地 (B)殘忍地 (C)熟練地；平穩地 (D)嚴格地
- May 必須克服她對飛行的恐懼如果她想要搭飛機旅行的話。  
(A)克服 (B)打獵 (C)康復；恢復 (D)選擇
- 駕駛人在人行道不停車讓行人先走是違法的。如果駕駛人這麼做，他們將被罰款。  
(A)違法的 (B)國家的 (C)政治的 (D)不尋常的

11. 顧客：我想要點一份蚵仔煎跟炒麵。  
攤位老闆：好的。你點的東西五分鐘後會好。  
顧客：我不會使用筷子。可以給我叉子嗎？  
攤位老闆：\_\_\_\_\_
- 顧客：謝謝您。
- (A)不客氣。 (B)當然，叉子在這裡。  
(C)牡蠣也是美味可口的。 (D)當然，我們有速食麵。
12. Tina：一位老朋友明天要來拜訪我。我已經十年沒看過他了。  
Mike：老朋友嗎？\_\_\_\_\_
- Tina：他想要告訴我一些有關他女朋友的事情。他們分手了！  
Mike：替他感到遺憾。
- (A)他幾歲？ (B)為什麼他要來？  
(C)你何時將會看到他？ (D)他正在找誰？
13. Mrs. Chen：我聽說新鄰居昨天搬進來了。  
Mr. Chen：\_\_\_\_\_
- Mrs. Chen：不，還沒有。他們長什麼樣子？  
Mr. Chen：那個女士高高瘦瘦，那個男士有點胖。
- (A)我很高興我剛剛見過他們。 (B)鄰居有兩隻貓。  
(C)他們在這裡經營一個小公司。 (D)我認為你已經見過他們了。
14. Adam：我們都知道萊特兄弟在 1903 年駕駛第一架飛機。但是你知道他們哪一個  
駕駛飛機嗎？
- Jacky：是哥哥。  
Adam：我很驚訝你知道那個事。好的。\_\_\_\_\_
- Jacky：只有大約 12 秒。  
Adam：哇，你真的知道很多！
- (A)那趟飛行多久？ (B)他兄弟幾歲？  
(C)他以前嘗試過多少次？ (D)那飛機實際上飛行多遠？



15. Amy：你完成了表演藝術課的報告了嗎？  
Janet：是的。\_\_\_\_\_。  
Amy：像是什麼？  
Janet：例如，女人在以前是不被准許在舞台上表演的。  
Amy：那真的不公平，不是嗎？  
(A)但是我沒有把它給強生教授。  
(B)我讀過很多有關有名藝術家的書。  
(C)但是我不確定我媽是否准許我在舞台上表演。  
(D)我收集許多有關戲劇的資訊。
16. Rita：你為何申請這個職位？  
Ben：我想要在大公司工作。你的公司非常適合我。  
Rita：在這個職位，你將必須帶領一個小團隊。你在你其他工作如何顯現你的領導能力？  
Ben：\_\_\_\_\_。  
Rita：那不錯。  
(A)我在過去的十年幫團隊的領導工作。  
(B)我想要在一個較小的團隊申請一份完美的工作。  
(C)從現在起，我將在這一個大公司帶領一個團隊。  
(D)在我目前的職位，我管理一個十位員工的團隊。
17. Sue：那計劃進行的如何？  
Eric：它進行的不錯。  
Sue：喔，很好。\_\_\_\_\_。  
Eric：他們很棒，他們有許多有創意的想法。  
Sue：很高興聽到那件事。  
(A)但是誰感到不舒服？  
(B)但是他們怎麼來辦公室？  
(C)新的同事們怎麼樣啊？  
(D)那計劃何時將被提出？
18. Jason：你在哪裡？簡報將要開始。  
Susan：我快到了。今天早上塞車嚴重。  
Jason：\_\_\_\_\_。  
Susan：好的，麻煩你。你可以做開場，剩下的簡報我自己能夠處理。  
(A)你想要我取消簡報嗎？  
(B)你想要我點零食和飲料嗎？  
(C)你想要我介紹前面幾頁嗎？  
(D)你想要我關掉音響裝置嗎？

19. 學生：先生，我們正為了幫助拯救雨林而募款。你想要捐一些錢嗎？  
 男人：你開玩笑吧？\_\_\_\_\_ 它並不影響我！  
 學生：先生，雨林對我們而言非常重要。很多我們所使用的東西都是由雨林植物所做成的，例如我們所穿的衣服。  
 男人：喔，我了解。年輕人我將捐台幣五百元。  
 (A)我從不儲存雨水。 (B)我將不會拿你的錢。  
 (C)你最喜愛的衣服款式是什麼？ (D)為什麼我必須要拯救雨林？
20. Jack：我剛收到來自旅館的簡訊。他們要求我們點選連結來確認我們的預約。  
 Lucy：\_\_\_\_\_ 這訊息似乎有點怪。  
 Jack：但是可能是一個新的方案吧？我害怕我們的預約將被取消。  
 Lucy：讓我打電話給旅館吧。安全總比遺憾好。  
 (A)嘿，別那麼做。 (B)現在點選它。  
 (C)沒錯，請便。 (D)它是一個標準程序。

住在蘭嶼達悟族人能夠使他們的傳統延續。最有名的傳統就是春天和夏天的"飛魚季"。飛魚被視為來自上天的禮物。在節日期間，當地人必須非常小心他們的動作和言語為了不要破壞傳統。在過去幾年期間，數以萬計的遊客每個飛魚季拜訪過蘭嶼。很多遊客欠缺對當地習俗的尊敬。因此，居民一直提醒遊客避免無禮的行為。遊客不應該做的一件事就是當拍照時碰觸漁船。傳統上，達悟族女人和外來者不被允許碰觸漁船。另一件遊客不應該做的事就是進入當地居民在曬飛魚的房子後院。根據當地漁夫的說法，不尊敬的行為會帶來惡運。遊客應該記得不要去打擾島上正常生活。

21. 被視為：S be regarded as～：被動用法  
 22. Over + 一段時間(在～期間)，一般接現在完成式(have + p.p.)  
 (A)關於 (B)在～之下 (D)沒有；不用  
 23. 看前後句意，前面缺乏敬意，therefore(因此)連接，避免無禮的行為，前後呼應。  
 (A)有禮貌 (C)花錢 (D)表現體貼  
 24. 無特定任何一個：用 another + 單數名詞  
 無特定其他人或物：用 other + 複數名詞 = others

3D 列印機是一個能夠創造立體實體的機器。在列印的過程，列印機增加一層又一層的原料直到實體被完成。一開始，3D 列印機只能製造小而簡單的塑膠物品。但是現在，3D 列印機科技能幫助房屋建造者知道他們所需要的原料正確的數量，甚至於在他們開始建造之前。因此，建造 3D 列印的房子要比傳統方式需要較少的資源並製造較少的廢棄物。

3D 列印機能藉由使用人工智慧來改進他們所創造物體的品質。在 3D 列印人工智慧最令人興奮的應用程式之一就是生成式設計。生成式設計就是使用人工智慧的電腦

輔助設計技術來改進設計過程。它幫助創造較輕且較堅固的結構。這是因為人工智慧能找出最好的方法來降低結構重量同時增加它的強度。這樣一來，較好的建築能夠被創造出來。

25. 後面有"但是現在"，所以前面應該是"一開始"，前後呼應。  
 (A)最後 (B)不久 (D)總之
26. than 出現～前面用比較級  
 and：前後對稱  
 (A)最後 (B)較少 (C)最少 (D)幾乎沒有
27. One of the + 最高級 + 複數名詞 + 單 V.
28. 在～同時；前後句意。  
 (A)也不 (B)自從；因為；既然  
 (C)除非 (D)在～同時

根據下列時刻表回答問題。

時刻表								
車次	行駛日	台中	苗栗	新竹	桃園	板橋	台北	南港
1510	週一～週五	07:12	07:31	07:45	07:58	08:10	08:21	08:30
802	每天	07:25	07:45	07:58	08:10	08:22	08:32	08:40
1202	週一～週五	07:21	—	—	—	—	08:07	08:15
1602	週一～週五	07:40	—	08:05	08:18	08:31	08:42	08:50
1302	週一～週五	07:53	—	—	08:27	—	08:47	08:55
204	每天	07:48	—	—	—	08:27	08:37	08:45
606	週六	08:00	—	08:25	08:38	08:51	09:02	09:10

29. 關於時刻表，下列何者為非？  
 (A)802 車次從星期一到星期日每天行駛。  
 (B)1510 車次要比 1202 車次從台中到台北花費更久時間。  
 (C)如果 Sakula 先生星期六搭乘 606 車次，他將在 8:30 到達桃園。  
 (D)從台中到南港，204 車次將停靠板橋和台北。
30. Maria 正計畫這個星期六早上從台中搭車到台北。在途中，Denny 將在新竹與她會合。他們將在 8:50 在台北車站與李先生見面。哪一班車次是她最佳選擇？  
 (A)802 車次 (B)1202 車次 (C)1602 車次 (D)606 車次

在 2022 亞洲賽後，Minhua, Yating 和 Fuhao 積極參加大學學生運動社團。根據下列海報回答問題。

社團	如何玩	練習時間
羽毛球	兩人或四人隔著球網打羽毛球	星期五傍晚
籃球	兩個隊伍藉由丟大球進球籃得分	星期二和星期六傍晚
自行車	個人騎自行車	星期四早上
橄欖球	兩個隊伍藉由帶橢圓形球越過球門線得分	星期六傍晚
游泳	個人藉由肢體動作在水中運動前進	星期一傍晚
舉重	個人舉起重物當運動	星期二和星期五傍晚

31. Minhua 和 Yating 對玩團體運動感興趣，他們可能參加哪一個社團？  
 (A)籃球和舉重 (B)羽毛球和自行車 (C)游泳和羽毛球 (D)橄欖球和籃球
32. Fuhao 在星期一和星期二傍晚工作。他可能參加哪一個社團？  
 (A)羽毛球，自行車，橄欖球 (B)籃球，游泳，舉重  
 (C)橄欖球，舉重，游泳 (D)自行車，籃球，羽毛球

Lina 正計畫旅行並比較旅遊景點內的兩家旅館。根據下列資訊回答問題。

旅館比較 ×		
http://www.hotelcomparison.com		
	漫遊旅館	宇宙旅館
設施	健身中心 室內停車場 餐廳	商務中心 戶外泳池 禮品店
服務	免費機場接送 洗衣服務 免費 Wi-Fi	24 小時客房服務 免費 Wi-Fi 租車服務
旅遊景點 距離	日落海灘(1 公里) 主題樂園(6 公里) 美術館(8 公里)	美術館(2 公里) 主題樂園(16 公里) 日落海灘(20 公里)
房價	單人：NT\$2,700 雙人：NT\$3,600 三人：NT\$5,200	單人：NT\$1,800 雙人：NT\$2,400 三人：NT\$3,500

33. 哪一種設施或服務是兩家旅館都有提供的？  
 (A)戶外泳池 (B)商務中心 (C)免費 Wi-Fi (D)洗衣服務





在 2023 年 10 月 9 日，獵風者氣象衛星，第一枚台灣製造的氣象衛星，成功地進入太空。它也是世界上第四枚使用 GNSS-R 儀器來收集天氣資料的衛星。它的目的是為了幫助我們更準確地預測天氣。

這個衛星以特里頓來命名，一個古希臘海神。海神掌控風和波浪。獵風者氣象衛星能夠收集波浪高度和海風速度的資料。獵風者氣象衛星使用收集地球表面反射信號的技術。它帶著 GNSS-R 儀器來接收來自海平面的訊號。海面越平靜，信號越強，表示風越弱。這資訊很珍貴因為風速資料不容易收集。這樣的資訊改進颱風強度和移動的預測。獵風者氣象衛星主要在大西洋、印度洋和中太平洋觀察天氣改變。

獵風者氣象衛星，開始於 2014 年，是國家太空中心和當地公司有成果的合作。國家太空中心發展 GNSS-R 儀器和關鍵零件，例如車載電腦和 GPS 接收器。超過 20 個地方研究團隊和製造商參加發展地面站設備。那衛星百分之 82 在台灣發展和製造。

既然獵風者氣象衛星已經在太空，我們可以期待它提供更精確的資訊和支援災難預防。獵風者氣象衛星的 success 有助於全球天氣預測。它也是台灣太空工程重要的進步。

39. 這篇主要有關什麼？
- (A)台灣太空工程的挑戰 (B)希臘海神特里頓的描述  
(C)天氣預測技術的差異性 (D)台灣氣象衛星的介紹
40. 在第二段哪一個最接近"reflected"的意思？
- (A)調查 (B)由~所製成 (C)反射 (D)以~命名
41. 根據這篇，下列何者為真？
- (A)獵風者氣象衛星在 2014 年之前開始收集風速資料。  
(B)整個獵風者氣象衛星在台灣發展和製造。  
(C)獵風者氣象衛星顯示台灣太空技術的改進。  
(D)不到 20 家地方公司從事獵風者氣象衛星計畫。
42. 下列哪一個可以從有關獵風者氣象衛星的貢獻推論出來？
- (A)它幫助降低由惡劣天氣造成的損害。  
(B)它改善颱風的速度和強度。  
(C)它連接大西洋和印度洋。  
(D)它從海平面測量衛星的高度。

## 二、非選擇題

1. prefer ; wallet
2. It is good to see that more people work on solving pollution problems.
3. Some experts say that this year will be hotter and more humid than last year.